





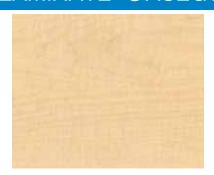








Laminate Casegood Finishes

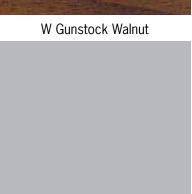


FM Natural Maple



O Medium Oak





G Grey



AP Aspen



CC Classic Cherry



M Mahogany



GP Graphite



PW Pearwood



WC Windsor Cherry



X Espresso



E Black

VENEER CASEGOOD FINISHES



C Honey Cherry



M Rouge Mahogany





Index

Veneer Desks

Forté	2
Westboro	3
Affirm	4
Legacy	5
Inverness	6

Laminate Desks

Elevation Hyperwork	7 8-9
Benching	9
Atlas	10-11
Stratus	12-13
Agility	14
Uniwork	15
Bravo Panel	16
Vitality	17
2200 Series	18
Wyndham	19
Bedford	20-21

Conference and Training

Workcenter	22
Milan Bistro	23
Nexstep/Stax	24
Genesis/Incognito	25
Clique	26
Deflection	27
Vitality/Legacy/Forté	28
Bedford	29
Hyperwork/Atlas	30

Healthcare

Praxis Dorm & Quarters	31
Praxis	32
Praxis Home	33
Hannah	34
Haley	35
Harmony	36-37
Helix	38

Office Seating

Cirrus Nexstep Bravado Cougar/Puma Panther/Jaguar Cheetah/Lynx Leaders Scoop 1200 Series Trifecta Quick Silver 3900 Series Traditional Contempo Accent HiLeg High Street Metal Guest Corbel (Ganging/Stacking) 9118/9128 Unos Trados	39 40 41 42 43 44 45-46 47-48 49 51 52 53 54 55 56 57 58 59 60 61 62-63

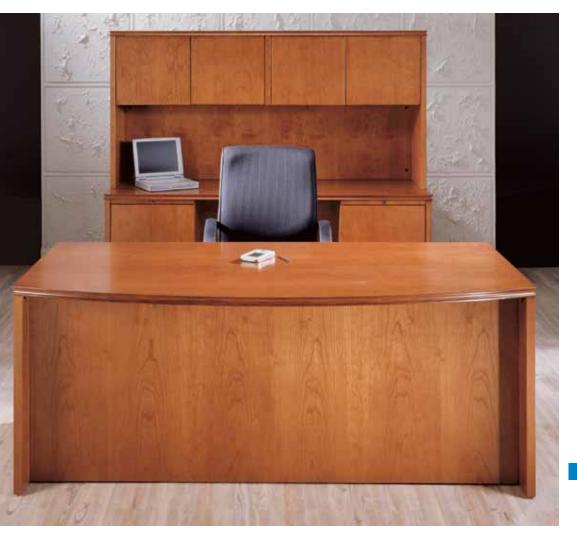
Reception

Eve	64-65
Accompany	66-67
7300/7400 Series	68
Steps	69
Himalaya	70
Claudia/Sophia	71
Rebecca/Kimberly	72
Scarlet/Lauren	73
Cassy/Natalie	74
Plaza/6700 Series	75
9100 Series	76
7200/7500/7900 Series	77
Chesterfield/Traditional	78
Marguet/Nexstep Occasional	79

Environmental Statement 80

Forté Veneer





Natural beauty

Forté blends the unique characteristics of wood and precision craftsmanship in a corporate-level modular casegoods collection. Concave-shaped edge profile. Finger-joint corners. Book-matched American Cherry veneer with 5-ply construction. All surfaces include 100% full-fill, catalyzed lacquer finish, enhancing color depth, clarity and durability. Full or 3/4 front-locking pedestals. All-wood drawers with easy-adjust ProFile filing hardware. Worksurfaces feature common grain direction and reverse coped edges on connecting sides of bridge and returns.

> Honey Cherry CVC720B2BF CVC704F CVC727

Shown with 1231



Honey Cherry 72W x 84D CVC721L2BF CVC722RF CVC709 CVC611R

Westboro Veneer











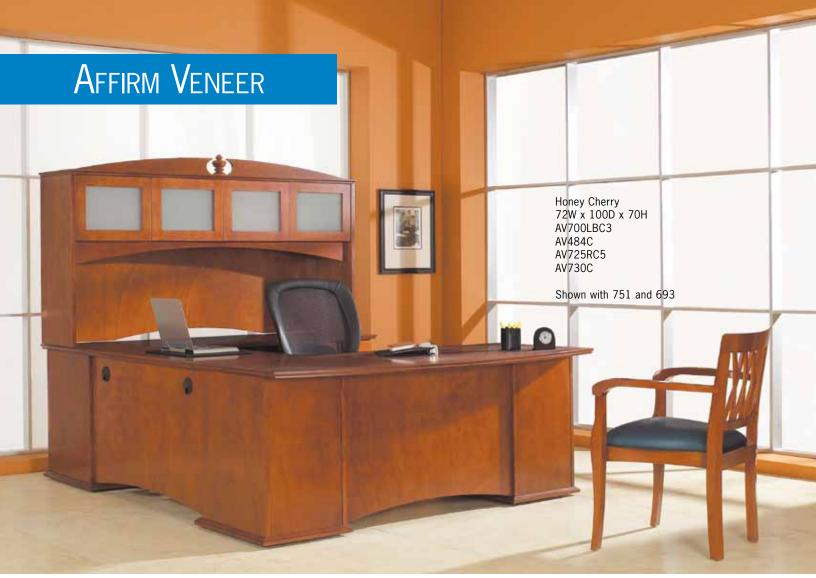


Rouge Mahogany WV700M3 WV725M5K WV729M

Shown with 101

Timeless design

The **Westboro** collection is a transitional design equally at home in traditional or more contemporary settings. Three-ply radial cut veneer is painstakingly finished in your choice of a warm Honey Cherry or a rich Rouge Mahogany finish. These striking finishes are further enhanced by flaired top and base molding that adds architectural interest to the entire collection. Extra open pedestal in connecting corners of single pedestal desks and credenzas features one grommet in the inside panel for CPU storage applications. You can customize the look of your office through your choice of either the sleek wooden door overhead unit or the TriCabinet hutch with etched glass doors, glass shelves and curio accent lights. The TriCabinet hutch also offers the option of an open or closed back to suit your specific application. For a lighter touch you might consider the elegant table desk which offers classic lines with modern day convenience.





Honey Cherry AV317C AV346C

Distinctive wood veneer



Affirm blends curvilinear lines and decorative accents for beautiful offices. Select hardwood veneers present the natural variations of real wood. Three-ply, balanced-panel construction and satin finish ensure long-lasting elegance.

Crown décor, light rail, decorative base trim and twisted-ribbon pulls with nickel finish are standard. Optional locking available.





LEGACY VENEER

Natural beauty

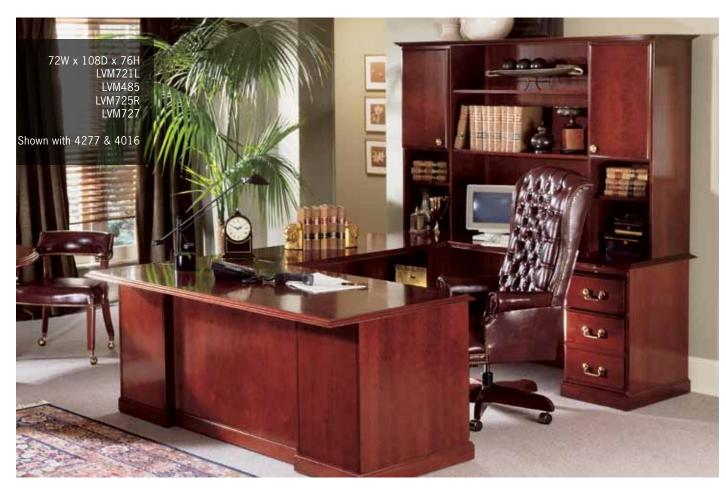
Legacy inspires excellence with the unique characterstics of wood, apparent in the select book-matched cherry veneers and rich Rouge Mahogany finish. Authentic design, solid hardwood edges are carefully crafted. Reverse coped edges and common grain direction signify the attention to detail throughout the collection. Choices include traditional picture-frame molding and overlapping or inset drawer fronts. Legacy desks feature writing shelves, center drawer and central locking. All pedestals feature legal/letter filing with easy-adjust ProFile filing hardware and smooth-action, steel ball-bearing drawer slides.



LVM660



Traditional picture-frame molding available, allowing you to tailor Legacy to your taste. Specify DX models for molding.



Inverness Veneer



C Honey Cherry



Inverness brings the warmth and beauty of wood to office environments. All surfaces feature select hardwood veneer, presenting the natural characteristics of wood and making each furniture piece unique. No two desks are exactly alike. Common grain direction across desks, returns, bridge and credenzas increases aesthetics. Reverse coped edges on bridge and returns create smooth worksurface connections. Balanced-panel, three-ply construction is standard. Choose Rouge Mahogany or Honey Cherry satin finish with catalyzed lacquer topcoat. Crown décor, light rail picture frame molding, traditional design pulls and decorative base trim are standard. Optional locking available.









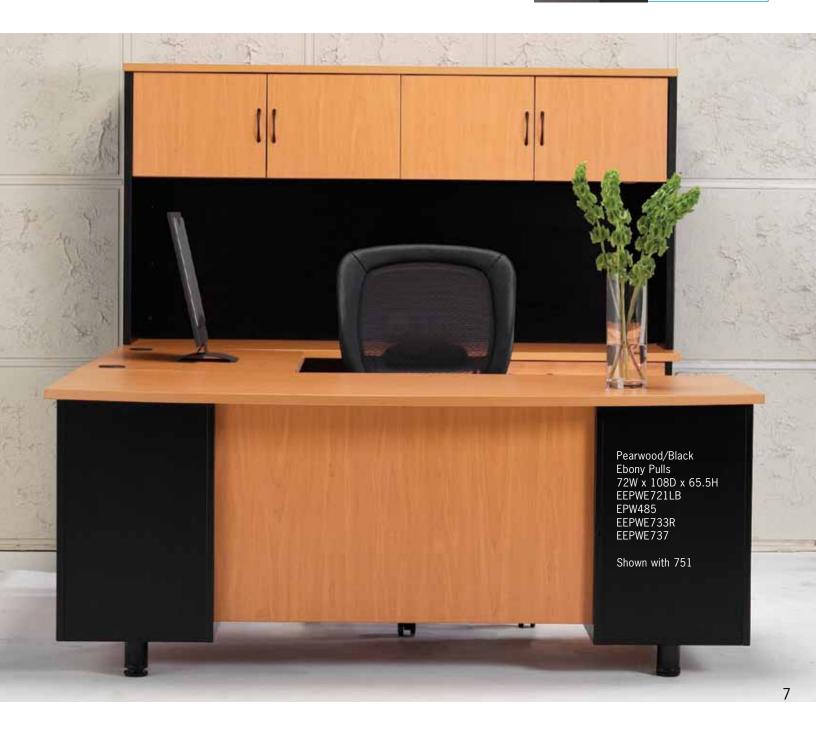
ELEVATION

Architectural forms, modern colors

Elevation features raised-pedestals on 3.5" high steel legs with 1" height adjustability. Inset modesty panels create architectural overhangs useful for quick conferencing (8" on front of a 72" x 36" desk). Select 1" or 1.5" thick worksurfaces with same or contrasting laminate pedestals. Choose from an array of thermally fused laminates with matching, heavy-duty 3mm PVC edges. Coordinates with Atlas, Hyperwork, Agility and Uniwork series.



One or Two-Color Laminate Combinations Available



Hyperwork



Workspaces for faster work paces

FM

With more than 400 modular components plus multiple laminate and pull options, **Hyperwork** provides maximum flexibility in the design and layout of today's fast-paced business environments. Choose 3/4 or full-height pedestals with standard locking, pre-installed legal/letter filing and smoothaction, steel ball-bearing drawer slides. Choose one or two-tone units from a palette of modern laminates that coordinate with the Elevation, Atlas, Agility and Uniwork series.





Black Oval Nickel Pulls HDE701BF2BF HDE735L HWE737AD HDE65TL HDE65TR

Shown with 751





Double Workstation 144W x 96D x 65.5H Windsor Cherry/Graphite Brushed Chrome Pulls HWWCGP448 (2) HWWCGP193624L (2) HWWCGP193624R (2) HWWCST48

Shown with 321SM30AT

HWWCCH7236L HWWCCH7236R HWWC212BF HWGPUP

BENCHING

Benching / Privacy Panels provide a semiprivate work space in open, shared work areas. They allow for collaboration between team members while maintaining individual work space. Add tack boards, dry-erase boards and a multitude of accessories such as trays, shelves and cup holders on the optional slotted design of the accessory wall.

The 42" overall height of the panels on the work stations permits common lighting and environmental systems to service the entire area. This reduces the power consumption necessary to illuminate and heat and cool separate work stations. Flexibility and reconfigurations are a breeze since the panels are not permanently affixed to work surfaces. Unique joint kits allow for both straight-line and 90 degree connections to simplify new arrangements as your need for space changes.



ATLAS



Modularity equals flexibility

With over 240 modular components, **Atlas** can be configured to varying building structures, private and/or open office designs tailored to individual preferences. All tops are 1.5" thick for executive style. Choose 3/4 or full-height pedestals with standard locking, pre-installed legal/letter filing and smooth-action, steel ball-bearing drawer slides. Need more? See the coordinating Hyperwork collection. Plus, all Atlas laminate colors coordinate with the Elevation, Hyperwork, Agility and Uniwork series.



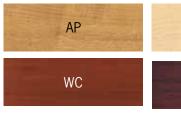
1.5" thick tops with reed-style edge on working and approach sides are standard. All edges are AdvantEdge 3mm PVC for superior impact resistance and long-term durability.





Windsor Cherry/Graphite Brushed Chrome Pulls A1WWCGP346





Top/Base Color Options

AP - Aspen

FM - Natural Maple

WC - Windsor Cherry

M - Mahogany





G

PW

FM

M



X - Espresso

GP - Graphite

E - Black

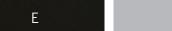
G - Grey

CC - Classic Cherry

PW - Pearwood

0 - 0ak











Natural Maple Ebony Pulls 72W/108W x 108D x 66.5H A1EFM462L A1FM495R A1EFM733R A1EFM738 A1EFM65STOR

Shown with 3901



STRATUS



Contemporary Distinction

Stratus presents the latest in a high design, high-quality and high-value casegoods for your fast-paced business environment. Included are multiple options of desks and storage units which feature anodized aluminum column legs. Select from stylish frosted, acrylic panels and doors or matching laminate.

Concave, bow-front desk tops, bridges and tables provide plenty of work surface. They wrap around you for efficiency of space without the feeling of confinement.



Black Oval Nickel Pulls SDE20S Veer White





The sleek, contemporary design of **Stratus** presents a whole new option of style. Coordinating aluminum column spacers give the desks, credenzas and pedestals a "floating top" appearance without sacrificing durability. 1-1/8" thermally fused laminate tops in 10 standard finishes, plus two-tone, and 4 standard drawer/door pulls will blend with almost any decor.

Ample storage space in open and enclosed components provide easy access to all of your commonly needed materials while keeping unsightly clutter to a minimum.



AGILITY











GEAPGPUP2BF GEAPGPUPF

GEAPGPULF

Agility non-handed casegoods provide the ultimate in long-term flexibility and reconfigurability, so you can realize time and money savings with every office move. You may never unload/reload a pedestal again! Desk, return and credenza shells ship flat-packed. Wrench adjustable leveling glides with steel supports. Pedestals ship fully assembled and are freestanding for instant relocation at any time. All pedestals include a Graphite case and finished top, pre-installed legal/letter filing and smooth-action, steel ball-bearing drawer slides. Choose laminates and pulls to coordinate with the Elevation, Atlas, Hyperwork and Uniwork series.

Uniwork



35W x 30D x 48H UWSCPW3630A 39" Standing Height



Windsor Cherry Brushed Chrome Pulls UWWC337FDW HWWC732

32" Wheelchair Height

Anywhere workstations

From libraries to computer rooms and offices to healthcare facilities, the **3-IN-1 MultiCarrel** works anywhere! Worksurfaces can be installed at desk (29"), wheelchair (32") and standing (39") heights. Additional bookshelf included. Cord manager and pass-thru cutouts plus wire channel provide extensive computer capability. **Wall Mount Overheads** ship fully assembled and mount anywhere to free worksurface space. Choose from 11 thermally fused laminates with AdvantEdge 3mm PVC edges to coordinate with the Elevation, Atlas, Hyperwork and Agility series.



Cord manager cutouts in worksurface and shelf standard

Bravo Panel



VITALITY



Wire Management



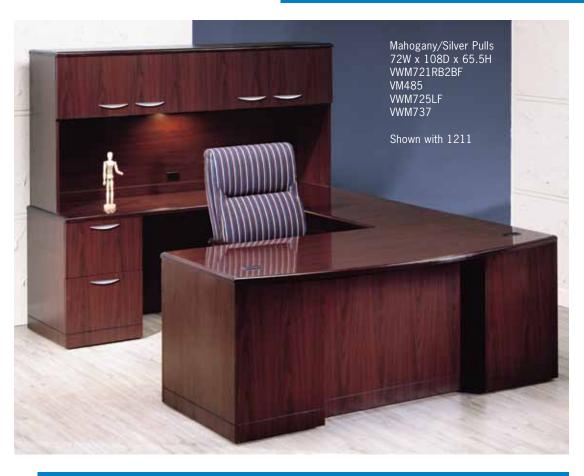
Reverse Coped Edges & Common Grain Direction



Writing Shelves on Full Pedestal Desks



Locking Pedestals & Pre-installed Filing Hardware



Vitality offers elegant, breakfront design with executive-width, full-to-floor pedestals. 3/4 pedestal version features straight modesty panels and case-in-shell construction providing value solutions for many other areas. All are available in two finish and three pull options. Solid hardwood edges are finished to complement high-gloss, high-pressure laminate worksurfaces. Coordinating conference tables and reception stations available.



VWC610 VWC611L



2200 SERIES

Classic design

2200 Series blends classic eight-way radius design with outstanding value. Solid wood end rails are shaped with compound radius corners. Extensive wire management grommets for computer capability. Full and 3/4 pedestals available. Multifile pedestals with hot projects file! Wrench adjustable leveling glides with steel supports. Choose Mahogany, Windsor Cherry, Medium Oak or Gunstock Walnut.







WYNDHAM



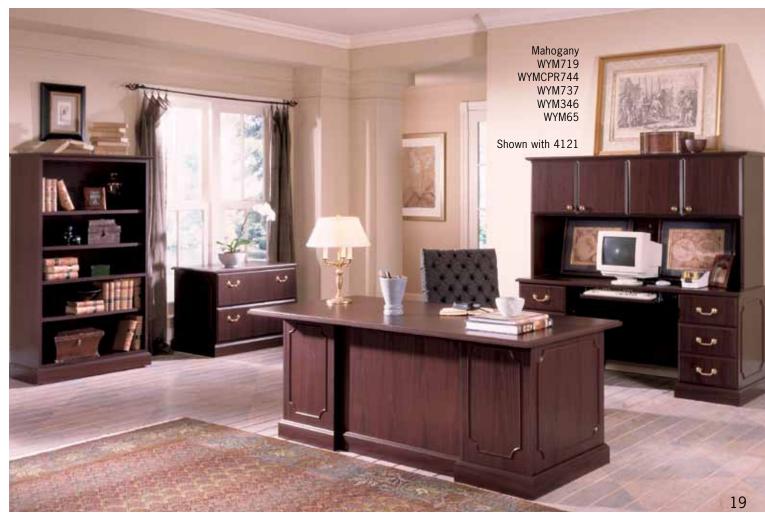
Reception Station Medium Oak 66W x 78D x 43H WY0651L WY0722RK WY0610 WY0611R

Traditional values

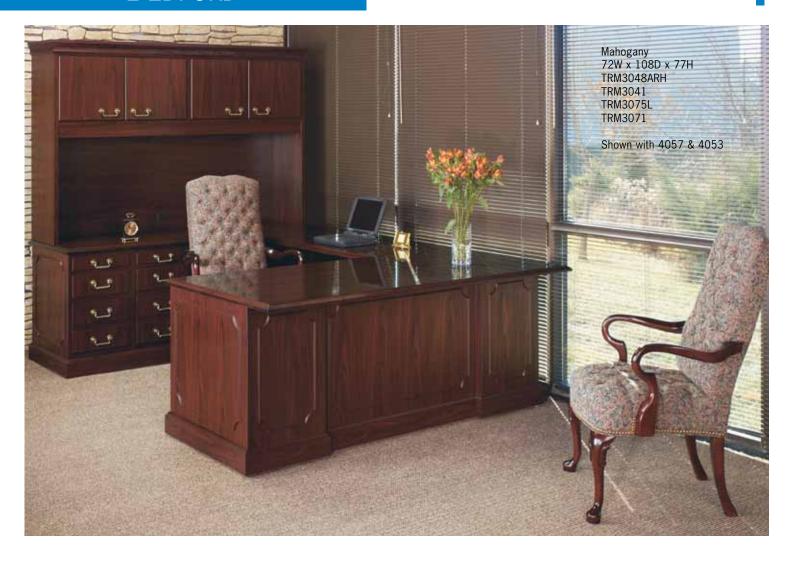
Wyndham matches high quality, traditional style with budget-conscious value. Packed with features such as full-extension file drawers, pre-installed legal/letter filing hardware and smooth-action, steel ball-bearing drawer slides, Wyndham makes a smart business decision. Choose Mahogany or Medium Oak thermally fused laminate with traditionally-shaped wood edges and picture-frame molding.







BEDFORD





Influence of generations

Bedford brings old world excellence to the modern office with a complete collection of office, conference and reception solutions. High-gloss, high-pressure laminate tops have solid hardwood edges. Bridges and returns feature common grain direction and reverse coped edges. Breakfront pedestal design accented with picture-frame molding and double-rosette metal pulls. Modern function with pencil/box/file drawers, writing shelves, full-extension file drawers, pre-installed legal/ letter filing hardware and smooth-action, steel ball-bearing drawer slides. Multiple accessory pieces, such as wardrobe/ storage, wall units and bookcases have a 77" vertical height with solid hardwood crown molding.





Mahogany TRM3030 TRM3072 TRM3068

Shown with 4077 and 4073

Windsor Cherry Reception Station 66W x 78D x 43H TRWC3045ARH TRWC3048BLH TRWC3010 TRWC3011L

Shown with 321USM



Mahogany 48" Octagonal with Square Base TRMTOCT48

Shown with 4016



WORKCENTER





Natural Maple/Graphite Oval Nickel Pulls 56W x 60D x 42H PA1FMT5660 PDGP42STOR (2)

Workcenter is comprised of modular cabinets and tops to create your ideal work space. Each cabinet features a heavy-duty wood storage drawer. Complete access to the rear of the drawer is provided due to full extension ball-bearing drawer slides.

The upper storage area includes one fixed shelf and one adjustable shelf. This storage area is concealed by two doors attached with smooth action, adjustable European-style hinges. A 10" overhang is standard on all top surfaces.

Cabinets are 36" wide and 20" deep and available in 11 laminate finishes. Tops are 1-1/2" thick with durable, fluted 3mm PVC edgebanding in four woodgrain finishes. Four door/drawer pull styles are also available.

Workcenter modular cabinets must be arranged back-to-back with a 10" overhang on all four sides. They can also be arranged side-by-side to accommodate larger areas.





The Milan Bistro Table collection is the perfect solution for break rooms, cafeterias, dining areas and anywhere that you need a place to meet and eat! A large variety of top options designed to match other HPFI® furnishings combined with heavy duty steel bases create an ideal environment - seated or standing! Use the vacuformed tops in high traffic areas where liquid spills to ensure longer life span of the tables. Combine with Milan Bistro Seating and you will have an instant reception area or sidewalk cafe.



NEXSTEP TRAINING





Nexstep nesting chairs provide maximum comfort while using minimal storage space. Seats easily fold-up for horizontal nesting. Breathable mesh ProGrid backs with built-in lumbar support allow for cool-comfort and provide support where you need it most. Dual wheel carpet casters create easy movement and a heavy guage tubular steel frame provides strength and ease of manuverability.



STAX



Stax Guest Chairs

A study in simplicity—at home in waiting areas, cafeterias or any other high-traffic area. Features include durable propylene seat and back integrated with rigid steel legs and support structure. Options offered include:

- Chrome or black finish legs
- Seat and/or back cushions may be custom upholstered in a wide variety of stock or COM fabrics to match any décor
- Seat connectors for easy ganging
- Rolling stack cart-holds up to 24 non-upholstered Stax chairs





GENESIS

Great for training rooms and multipurpose conference areas, **Genesis** Team Seating promotes interaction and collaboration. Lounge-style cushioning for all-day comfort. Carpet casters for mobility; self-locking and braking casters available. 360° rotating tablet arm relocates left/right by user. Open storage area or storage drawer under seat for briefcase, laptop, handbag, etc. Choose black or wood finish for armcaps, tablet and shelf. Fabric combinations (as shown) optional.

1737 Genesis Team Chair FM Natural Seat/Back: Round 'N Round WC762-009

Lantern Crypton®

Arms: Foundation 10 350-009 Cayenne



1727 Genesis Team Chair Seat/Back: Round 'N Round WC762-003 Capri Crypton® Arms: Foundation 10 350-000 Chocolate



1737D Genesis Team Chair FM Natural Seat/Back: Round 'N Round WC762-007 Sandpiper Crypton® Arms: Foundation 10 350-000 Chocolate



INCOGNITO

You never know when or where inspiration will strike, so when it does you may need to get to work in a hurry. Our **Incognito** convertible ottoman pops open at a moments notice to provide a convenient, comfortable and stable worksurface ready for legal pads, laptops, lunch and more. Desk Top automatically lock securely when opened and is easilty closed using the one-hand safety release.



1900 Convertible Ottoman Desk MAH Mahogany Carrara CR510 Buck



CLIQUE TRAINING

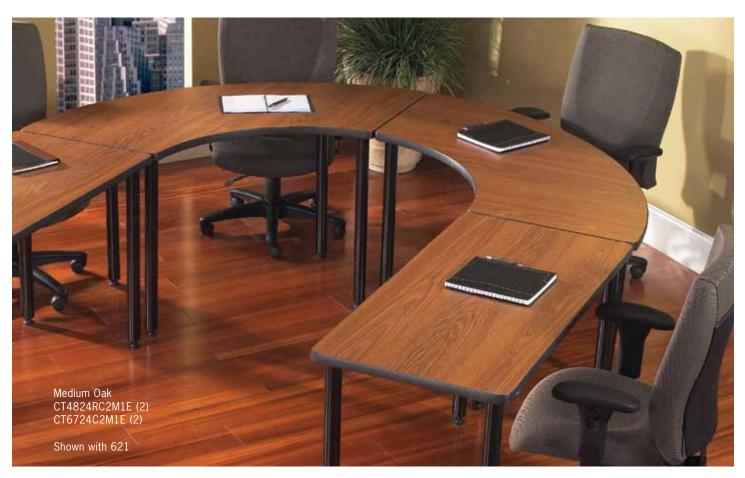


Multiple shapes and fixed legs for maximum flexibility

Clique training tables offer six top shapes: Rectanglular, Crescent, Trapezoid, Half Circle, Round and Square. Rectangular tops available in 48", 60" or 72" width with choice of 24" or 30" depth.

1-1/8" thermally fused laminate tops in a broad nine-color pallet with matching 3mm edge banding. Black or Dove Grey fixed legs. Each unit includes 4 leg adjusters and four casters (two locking) for maximum flexibility. Table height is 30" using adjusters and 31-1/8" using casters. Optional modesty panel for rectangular tables only available in coordinating Black or Dove Grey.

High-pressure laminate tops in Mahogany, Medium Oak, Windsor Cherry and Grey with flat black edge or matching 3mm edge with soft radius corners available for a 15% upcharge and a six-week lead time.





Mahogany CT42SQ2M



Mahogany CT42RD2M





DEFLECTION TRAINING

Tilt tops for compact storage

Deflection training tables with rectangular tops available in 48", 60" or 72" widths with a choice of 24" or 30" depth.

Deflection tables feature tilt tops, allowing tables to be nested for ease of movement and compact storage. Pull them out and set up when needed, tuck them away when the meeting is over. 1-1/8" thermally fused laminate tops in a broad seven-color pallet with matching 3mm edge banding and color coordinated modesty panels standard. Black or Dove Grey metal T-legs with four casters (two locking).

High-pressure laminate tops in Windsor Cherry, Mahogany, Medium Oak and Grey with flat black or matching 3mm edge with soft radius corners available for a 15% upcharge and a six-week lead time.





VITALITY/LEGACY/FORTÉ CONFERENCE

Transitional meetings

Vitality offers a selection of round or rectangular tops with cylinder, X or straight legs. High-gloss, high-pressure laminate tops in Mahogany or Windsor Cherry with solid hardwood edges.



96" Rectangular with Straight Legs Mahogany VMT96



48" Round with Cylinder Base Mahogany VMTR48C

Shown with 1647



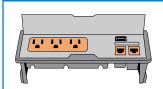
.

Bedford Conference

Boardroom traditions

Bedford combines our most extensive selection of conference tables with executive boardroom quality and design. Octagonal, rectangular and round tops. Queen Anne, square and straight bases. High-gloss, high-pressure laminate tops with solid hardwood edges. Multiple sizes and configurations in Mahogany or Windsor Cherry.





Power Up Table top power/data/phone outlet available installed. Order PNP Plug-N-Play; specify location.



Round with Queen Anne Base Windsor Cherry 48D x 30H TRWCTR48 TRWC762D



Rectangular with Straight Legs Mahogany 96W x 42D x 29H TRMT96

Shown with 4013

Hyperwork/Atlas Conference

Hyperwork & **Atlas** offer the broadest range of color options and coordinating audio/visual cabinet and server credenzas. All tables are available with tabletop power/data/phone outlet for quick, convenient setup and use of laptops, projectors, etc. Other accessories include standing lectern, markerboard and mobile teaming board.



Atlas Contemporary Table Natural Maple/Graphite 48D x 29-1/2H A1FMGPTR48





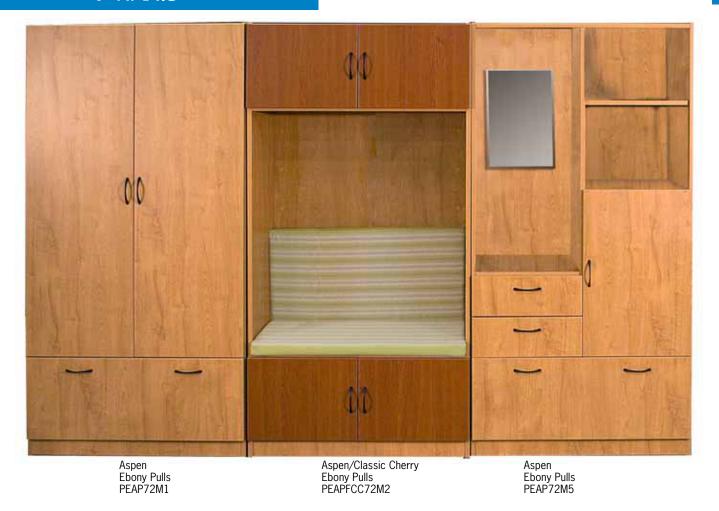
Praxis Dorm and Quarters



Praxis modular system creates your own "custom" wall system. Perfect for offices, patient room or dorm room. **Praxis** offers numerous cabinets with a wide range of drawer/door configurations. Open and enclosed storage areas with wardrobe rod, fixed or adjustable shelves. Add the bridge cabinet between two wall cabinets to create the perfect space for the **Praxis** platform bed or a **Harmony** day bed or sleeper chair. Underbed storage modules neatly fit under the platform bed. Night stands offer convenient bedside storage for patient and dorm rooms.



PRAXIS



Praxis modular wall storage system offers a wide range of drawer/door configurations. Open and enclosed storage areas with wardrobe coat rod, fixed or adjustable shelves. Many configurations include small, medium or large drawers. Optional filing hardware is available for file size or lateral file size drawers. Choose freestanding or return style floating-top desks to complete the wall. Create your own wall system perfect for doctor's offices or patient rooms.





Praxis Home



Praxis Home modular wall storage system offers a unique solution to long-term care facilities. With a traditional top-design element and drawer/door pulls, the wardrobe cabinet offers a comfortable, residential feel. Lots of storage space is provided in the heavy-duty drawers plus an ample wardrobe compartment for hanging garments.

The locking storage compartments secure personal effects and over-the-counter medications while the interior locking drawer secures prescription and dispensed medications. A task light is standard to provide sufficient lumens for accurately reading labels and charts. 270° hinges allow the doors to swing fully open for clear and easy access.



Night stands with the optional overhead storage hutch complement the cabinet design and provide additional, convenient storage. The recessed back panel of the night stands provide clearance of plugged-in appliance at wall receptacles. Task lights and/or power strips can easily be added and concealed behind the valance of the overhead storage module.

Natural Maple PNSTFMB2F Night Stand PNSOVHDFM Overhead Storage PFM3880 Platform Bed PTFM38UBSTOR Underbed Storage PTFM72H Wardrobe Cabinet

HANNAH

Hannah offers patient comfort essential to maximize relaxation and recovery while simultaneously providing caregivers with equipment that looks great and performs flawlessly. Standard features include pneumatically controlled back with infinite adjustments through back release located outside right arm facing. Full length foot rest provides support to entire leg through foot rest lever on outside of left arm facing. Standard weight capacity rated at 500 lbs. Bariatric models rated at 750 lbs. are also available.

Models 830 and 834 include Trendelenburg feature which allows a 3 degree negative pitch from the full flatbed position and pullout foot tray for easy patient transfer. Hands free foot pedal activates Trendelenburg feature.

Model **831** excludes Trendelenburg and pull out foot tray.

Additional Options: Black or brushed aluminum push bar with black textured grip (not available for Haley 840), brushed aluminum foot rest lever with black textured grip (replaces standard black lever on Hannah), folding side table, pivoting tablet arm, double articulating tablet arm, IV pole and holder, wood arm caps and moisture barrier.









834 Patient Recliner, Pillow Back Punch PN-004 Indigo





830 Patient Recliner Seat/Arms: Foundation 10 350-000 Chocolate Back: Round N' Round WC762-007 Sandpiper Crypton®

Fabric combination is a custom quote. Shown with optional brushed aluminum footrest lever, aluminum push bar and IV pole.



830 Reclined

Shown with optional brushed aluminum footrest lever, aluminum push bar and double pivoting tablet arm.

HALEY

Haley Recliners provide comfort through a three-piece, push arm mechanism. Full length foot rest supports the entire leg. Hardwood feet in choice of standard finishes. Optional 3" non-marking casters offer mobility. Standard weight capacity rated at 350 lbs. Bariatric models rated at 500 lbs. are also available.

> 840 Reclined WAL Walnut Back/Seat: Round N' Round WC762-009 Lantern Crypton® Outside Arms: Agora 306-023 Pistachio





845 Recliner with Pillow Back Back/Seat Inside Arm: Script Fr 884-017 Tropic Vanilla Outside Arms: Silverweave SW-044 Calypso

Fabric combination is a custom quote.



840 Recliner with Optional Casters, Folding Side Table and Black Polyurethane arms Back/Seat: Punch PN-014 Denim Arms: Punch PN-023 Agua

Fabric combination is a custom quote.

HARMONY

Harmony is the ideal answer for an overnight, comfortable stay in a patient room. It is available in three widths to accomodate most rooms. The full size version of the Harmony day beds provides an adequate sleeping space with room for two adults - perfect for an overnight stay in a children's facility.

Standard Features

- Wall-saver design
- Lift the front of seat and pull out base to convert to a 78" bed
- Lift chair back and roll forward to close and lock, converts unit back to chair
- Ample storage under seat for sheets, pillows, blankets, etc.
- Warranty: Limited lifetime on seating components. Three years on recliner mechanism.



821 Single Convertible Seat/Day Bed Perk 971 Crimson



822 Twin Convertible Seat/Day Bed Ecosphere 313-004 Cobalt





The **Harmony** non-mechanical sofa/bed provides ample seating space for up to three adults by day and a sleeper for one adult by night. Simply unfold the back cushion for a comfortable sleep surface. No additional floor space is required as with conventional day beds. Optional wood arm caps to match the legs or anti-microbial polyurethane caps provide greater protection on the top surface area of the arms.

Available with or without two drawers in the base for convenient storage of personal items and bed linens. Drawer fronts are available in a wood grain laminate to coordinate with the wood legs or upholstered.



The **Harmony** sleeper chair provides comfortable club chair seating ideal for any patient room and ample sleeping space by night. The clean lines fit with multiple room styles and decor. The seat easily extends from the back with an additional pop-up "ottoman" from underneath the seat. The back cushion flips down to provide a pillow/extended sleep surface. The tandem model provides seating for two with independent mechanisms allowing for dual position of sitting on one side and sleeping on the other.

826 Sleeper Chair

Seat/Fold-Down Back/Inside Arms: Delve White Outside Arms/Outside Back: Silverweave SW-006 Graphite

Fabric combination is a custom quote.

•



Seat/Fold-Down Back/Inside Arms: Double Time with Agion

Outside Arms/Outside Back: Swank WC732-013 Aloe

Fabric combination is a custom quote.



HELIX





Helix stools provide a full range of adjustable height seating for physician's offices, examination rooms and other areas of care. Most models include a foot activated ring in the base to provide a hands-free height adjustment. Reverse braking casters on those models also ensure that the stool does not roll away when sitting down or getting up. Both of these features allow the user to keep hands clean and sterile. Most models of Helix also are available in either a black or chrome base. Model 581 includes a back rest to ensure proper lumbar support. Select from hundreds of standard and thousands of other available upholsteries including easy-to-clean healthcare vinyls and Woven Cryptons.

Helix model 582 features a molded urethane seat and black base with a hand lever height adjustment for the most economical application.

581CB Woodford WO-545 Black





580CB Woodford WO-545 Black

....

CIRRUS

The **Cirrus** collection offers the ultimate in comfort and style. The dual knit mesh backs provide a passive lumbar support that literally hugs your back. Choose from stylish cantilevered chrome arms with black, decorative inlays or adjustable height and width arms. A 5-position swivel tilt-lock mechanism with tension adjustment is standard. The optional 6-position seat slider mechanism effectively extends the seat 2.5", ideal for those with longer legs. Braking casters ensure that the chair stays in place unless you are seated.

Choose from 3 standard or 6 custom knit colors combined with thousands of available upholsteries. Chrome, black or dual-tone chrome/black bases will fit the decor of any office or meeting room.



788 Conference Chair, Black Base Black Back Legacy LY618 Pale Green



781B Executive Chair, Black Base Blue Back Frolic WC714-003 Jewelbox



781CBR Executive Chair, Chrome Base Rouge Back Legacy LY625 Black



763 Guest Chair Black Back Veer White

NEXSTEP





759 Guest Chair Breathable Fabric Seat

A new generation

Nexstep mesh-back chairs pair cool-comfort backs with supportive, cushioned seats. Executive model features leather seat/back frame, adjustable lumbar support and metal base. Both include 2-to-1 SynchroTilt, adjustable-height arms, pneumatic and tilt-tension adjustments. 751G, 752G and 759G allow choice of any HPFI fabric in grades one through five for the seat.

Bravado Big and Tall

181 & 186

The **Bravado 181** combines traditional styling with superior engineering to deliver enduring comfort and durability.

- Width between arms: 22"
- Height of back from seat: 30"
- Height of back from floor: 49-51.5"
- Seat depth from back: 21"
- Height of seat: 20.5-23"
- Weight capacity: Rated to 500 pounds
- Warranted for 15 years

The **Bravado 186** combines heavy duty components with an ergonomic design to deliver a chair that is incredibly durable yet comfortable.

- Width between arm bases: 27-31.5"
- Width between arm caps: 21-25.5"
- Height of back from seat: 25.5"
- Height of back from floor: 46.5-51.5"
- Seat depth from back: 21"
- Height of seat: 20.5-25.5"
- Weight capacity: Rated to 500 pounds
- Warranted for 15 years (5 years for 24/7 use)



181

MAH Mahogany

Jamestown 361 Oxblood



Cougar/Puma



Cougar Features

- Dual function control (back angle, seat angle, seat height)
- Seat slider (travels 2") standard
- Ratchet back adjusts back height
- Tilt Lock
- Tilt-tension adjustment
- One touch pneumatic seat height adjustment
- Height-adjustable, ergonomically-shaped armrests
- Thick padded contour seat and back with built-in lumbar support
- Heavy duty black nylon base with dual wheel carpet casters
- Molded contoured foam
- 4" thick foam in seat and back
- Ships fully assembled

Puma Features

- Adjustable seat height, 4" range-Pneumatic
- Adjustable back height, 4" range 6 positions
- Adjustable arm height, 3" range 6 positions
 Adjustable arm width, 4" range 2" per arm



631 Puma Executive Swivel, Synchro Tilt Core 950 Eve

7

330FM30AL 20" High Back Full-Feature Mechanism Foundation 10 350-001 Wine

Adjustments

Seat Height 5" range (pneumatic)
Back Height 4" range / 6 positions
Arm Height 3" range / 6 positions
Arm Width 4" range / 2" per arm

320BM30T Mid Back Task Core 950 Eve

321SM30AT High Back Task Core 950 Eve

Panther/Jaguar

Maximum Ergonomics

Panther pairs generous scale and high-quality, contract-grade materials with maximum ergonomic features and options. Choose 20" or 24" high backs. Contour foam seats are generous 22"W x 20"D. Select multifunctional Full-Feature or SynchroTilt mechanisms.



Optional Sliding Seat Mechanism (FMSS) allows adjustment of seat depth to the individual user. Includes back, seat and tilt-tension adjustments.



Height and width-adjustable Loop Arms feature forward-slope and wide surface area for optimum comfort and support.

Jaguar offers multiple task chairs for multi-taskers! Highback and midback models are available with basic (included), upgraded (SM) or full-feature (FM) mechanisms and a choice of fixed (30T) arms, adjustable (30AT) arms or no arms. Certain models compatible with California Technical Bulletin #133 flammability requirements.



Back Depth adjustment 3" standard. Optional 4" back height adjustment available on upgrade (SM) mechanism.



Adjustable T Arms feature 3" height and 2" width adjustment per arm.

Снеетан

Cheetah offers maximum features, minimum price.

- 360° swivel with tilt-tension adjustment
- Free-floating back pivot
- 5" pneumatic seat-height adjustment
- 2.5" height & 1" width adjustment per arm
- 2" back height & depth adjustments

Extended-Height Chairs

provide a full 10° vertical-height adjustment, adjustable footring and upgraded extra-wide base for stability. Seat height 24"-34" range. Other features same as Cheetah task chair shown at right. Glides and caster options available.



50050AT Task Chair Sketch 812 Carbon



59050AT Extended-Height Task Chair Replay WC790-006 Granite

LYNX

The Lynx collection offers comfort and value at an affordable price point. In addition to thousands of upholstery possibilities, Lynx is also available in three value-priced fabrics—blue, black & burgundy plus over 60 additional graded-in upholsteries are available on a Quick-Ship basis.

- Adjustable height T-arms
- Tilt tension adjustment
- Swivel Tilt-lock mechansism
- 50mm twin-wheel carpet casters for easy manuverability
- 3 value-priced fabrics (Black, Blue & Burgundy)
- 1,000s of additional upholsteries available



407B Task Chair Promotional Blue Upholstery

LEADERS



Lead by design

Leaders blends elevated scale, materials, mechanics and crafts-manship for executive-level comfort, style and performance. Fully upholstered with generous-size seat/backs and dual-composition cushioning, excellent for leather. Standard seat-height and tilt-tension adjustments. Optional knee tilt and upgraded low-profile wood/metal base.

191K Executive Swivel with Knee Tilt Woodford WO-545 Black



101K Executive Swivel with Knee Tilt, Wood Base FM Natural Mammut (Bronco) 250599 Black Leather



121K Executive Swivel with Knee Tilt Crackle AL14 Walnut Leather

LEADERS



Safari AL37 Taupe Leather

Black

Leaders 140 & 160 series present refined design and comfort. Unique Y design (160s) complements fluid style with single and double-needle tailoring. Himalaya (140s) features square-pattern stitching and relief-style upholstery handcrafted to a contemporary classic style.



164 Armless Side Chair BLK Black Safari AL37 Taupe Leather



163 Arm Chair BLK Black Safari AL37 Taupe Leather



144 Armless Side Chair WC Windsor Cherry Mammut (Bronco) 250599 Black



143 Arm Chair WC Windsor Cherry Mammut (Bronco) 250599 Black



SCOOP CONTEMPORARY



Business class value

Scoop wood/upholstered seating combines quality, comfort and value for any business environment. Swivel tilt, pneumatic seat-height and tilt-tension adjustments standard. Knee tilt optional. Wood bases with metal understructure and carpet casters; glides and additional caster options available.

SCOOP GANGING



SCOOP TRADITIONAL









1200 SERIES

1200 Series offers three distinct designs with wood, chrome or textured black urethane arm/leg components. All feature ergonomically correct lumbar support and resilient, multi-density foam. Waterfall front seat edges promote proper leg support.

The 1231 Executive & 1237 Management contemporary chairs feature standard knee tilt and pneumatic adjustment as well as modern style chrome arms and base. Black urethane arm caps included.



TRIFECTA



Choose **Trifecta** executive style with wood, black urethane or fully upholstered arms. Pronounced backrest and lumbar support enhance comfort. Multi-density foam and suspended seats conform to the individual. Waterfall front seat edges promote proper leg support and circulation. Knee tilt optional.



1641 Executive Swivel 1647 Management Swivel FM Natural Suede WC724-021 Lipstick Crypton®





....

QUICK SILVER





The **Quick Silver** collection begins with an ergonomically shaped lumbar design, contoured to promote proper posture. Waterfall front seat edges provide freedom of movement. Flexible seat suspension ensures long-term comfort and support. Seat-height and tilt-tension adjustments are standard. Knee tilt optional. Choose from four different designs in multiple wood finishes and any upholstery selection.

3271 Executive Swivel OAK Medium Oak Expo 960 Sky



1831 Executive Swivel WC Windsor Cherry Prism 743 Green



1837 Management Swivel WC Windsor Cherry Prism 743 Green



3900 SERIES

Full-size comfort

3900 Series features extended seat width and seat depth for larger individuals. Contoured lumbar support and pillow-cushion comfort. Arms are wood with upholstered accent or black urethane. Knee tilt optional.

COM Fabric







TRADITIONAL



4178 Judge's Executive HCY Honey Cherry Mammut (Bronco) 250599 Black Leather

Detail craftsmanship

Wingback. Gooseneck. Judges & Captains. Traditional styles interpreted with attention to detail and handcraftsmanship for elegant environments. Individually-placed trim nails, button tufting and shaped wood base caps blend with modern comforts, such as pneumatic seat-height and tilt-tension adjustments. Knee tilt optional.



192K Executive with Knee Tilt MAH Mahogany Crackle AL12 Chianti Leather



4277 Wing Back Executive MAH Mahogany Crackle AL12 Chianti Leather



4831 Traditional Executive MAH Mahogany Jamestown 361 Oxblood



4057 Gooseneck Executive WC Windsor Cherry Woodford WO-545 Black



2277 Executive Swivel Tilt MAH Mahogany Jamestown 361 Oxblood



2177 Executive Swivel Tilt WC Windsor Cherry Mammut (Bronco) 250599 Black Leather



2013 Guest Chair MAH Mahogany Jamestown 361 Oxblood



4016 Conference Chair WC Windsor Cherry Mammut (Bronco) 250599 Black Leather



2016 Conference Chair MAH Mahogany Cross Check 299-064 Martinique

CONTEMPO



Contempo offers elegant wood guest seating with design-your-own flexibility. Choose from six back options, three arm styles plus armless for 24 different combinations! Select from multiple finishes and any fabric, vinyl, leather or COM to complement any business environment. All feature structural seats with suspended center for maximum comfort and performance. Chair-to-chair ganging available.

WC Windsor Cherry

Core 952 Macro

Scalloped Arms

CCY Classic Cherry Sketch 814 Denim



FM Natural

COM Fabric



ACCENT

Design speaks volumes

Great design translates into all languages and a multitude of **Accent** designs speak volumes. Graceful lines and contours are exercised in extra-thick solid wood frames. Choose Rouge Mahogany (RM) or Honey Cherry (HCY), complementing HPFI wood veneer casegoods. Generous proportions to accommodate guests. Seats have extra-thick 3" cushioning with flexible seat-centers for comfort. All chairs are available with optional casters.



693 Wood Back HCY Honey Cherry Radiance RA-014 Blue Topaz



HCY Honey Cherry Radiance RA-014 Blue Topaz



695 Full Back HCY Honey Cherry Radiance RA-014 Blue Topaz



694 Half Back HCY Honey Cherry Radiance RA-014 Blue Topaz



683U Open Back, Upolstered Rail RM Rouge Mahogany COM Fabric



693U Upolstered Over Lattice Back RM Rouge Mahogany COM Fabric



683C Open Back with Casters RM Rouge Mahogany COM Fabric

HILEG

HiLeg is the synthesis of high-comfort reception/lounge seating and wood-leg chair designs. Fully upholstered seats, backs and arms feature scale and materials for generous comfort. Choose from four distinct designs. Each includes chair, chair with casters, two-seat and three-seat models. All rest on a solid hardwood leg base available in any finish, standard or custom. Built as modular components, arms are upholstered separate from seat/back, allowing two-fabric combinations.



8601 Chair MAH Mahogany Seat/Back: Radiance RA-014 Blue Topaz Arms: Radiance Perforated PR-014

8701 Chair MAH Mahogany Radiance RA-014 Blue Topaz

8801 Chair MAH Mahogany Radiance RA-014 Blue Topaz





8502 Two-Seat Settee 44W x 25D x 31.5H

8504 Conference Chair MAH Mahogany Radiance RA-014 Blue Topaz

.

No one enjoys waiting, but **High Street** ganged lounge seating might just make you look at your watch a little less often.

The fully upholstered design offers visitors a comfortably soft touch on every surface. The **High Street** series offers four unique arm and back profiles available with or without center legs along with a glider option for hundreds of design configurations. Also available in high back and bariatric versions.

HIGH STREET







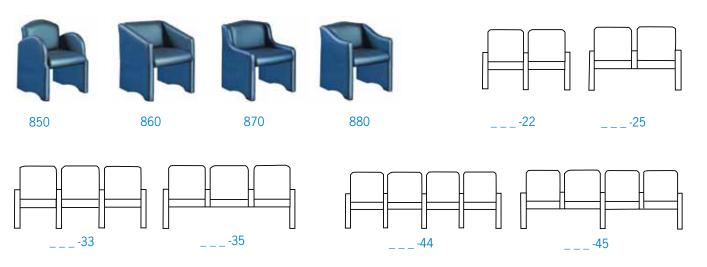
Arm Chair with Glider Option Seat/Back: Round 'N Round WC762-009 Lantern Crypton® Arms: Foundation 10 350-011 Flame

850-60

881-60 High Back Arm Chair with Glider Option Expo 963 Latte



Choose from 4 arm/back profile options and 2 leg configurations:



METAL GUEST



Armless Stacking Guest Chair Prism 742 Ocean



Sled Base Guest Chair COM Fabric (Not stackable)



Metal Stacking Guest Chair Soothe 06 Red Crypton®



CORBEL



992 Chair CC Classic Cherry Foundation 10 350-034 Parade Blue

Corbel **993** chairs stack up to five high.



Connect chairs and/or tables to organize waiting rooms and reception areas while maximizing seating capacity! Multiple styles offer unique value, design and quality.



993 Stacking Armchair NOK Natural Oak Pavers 31 Blue Water Crypton® 99B Chair-to-Chair Ganging Bracket 9924 Connecting Table 9926 Corner Table 9923 End Table NOK Natural Oak

9118/9128



7

Unos

The **Unos** collection is constructed with extremely sturdy frames. Transitional style scalloped arms/legs are 1.75" thick solid hardwood. Steel cross braces provide solid construction with a weight capacity of 350 lb. per unit. Bariatric chairs also include steel cross braces in the back and offer a weight capacity of 500 lb. Backs and seats are field replaceable.

904 chairs can be ordered ganged up to four seats with one arm between seats.





904 Arm Chair AP Aspen Pivot 960 Lagoon





TRADOS



914-2 2 Arm Chairs-Ganged

919 Corner Table

914 Arm Chair

917 Connecting Table

915 High Back Patient's Chair

AP Aspen Quattro 300-005 Dark Orchid Architecturally-influenced, **Trados** features solid wood and a triarc arm design accenting an upholstered seat and back. Pronated back and flexible seat suspension provide comfort in applications from waiting areas to private offices. Separated seat/back simplifies cleaning, especially important in public, healthcare and hospitality areas.



Seat and back are easily replaced should they become damaged or soiled beyond normal cleaning.

Simply peel the hook and loop fastener on the bottom of the back to reveal the hardware.







HCY Honey Cherry



HCY Honey Cherry Pavers 31 Blue Water Crypton



TRADOS METAL





EVE



5865-OF 5865-IF 5835-OF 5860 5830 5836AP Aspen
Tiles TI-004 Indigo

The sleek lines and curves of the **Eve Collection** take shape from the desire to provide a contemporary solution to reception areas, waiting rooms, open plan team areas, lobbies and training rooms. It includes 60° loveseats and benches plus 30° chairs, benches and wedge tables. Both 60° loveseats and 30° chairs are available with an inside or outside facing back.



Linear chairs, love seats and sofas along with one, two and three seat benches are also included in the **Eve Collection**. Each unit has the option of upholstered or brushed aluminum arms on either or both ends.



5804 5805 5803 5920 AP Aspen Quattro 300-001 Deep Crimson



Teaming chairs are available with fully upholstered or metal arms. Each teaming chair comes standard with a rotating tablet arm, casters on the back legs and

> When combined with our Hyperwork mobile teaming board and mobile lectern, you can instantly create large or small team meeting areas.

a solid aluminum pull handle on the back.



5853TAAP Armless Lounge with Opposing Backs and Optional Tablet Arms AP Aspen Quattro 300-001 Deep Crimson



5823 Connecting/Freestanding Table AP Aspen Quattro 300-001 Deep Crimson

ACCOMPANY

Excellent for public areas, lobbies and more, original Accompany design provides private space for every individual. Generous armrests invite users to sit side-by-side. High-density cushioning and no-sag sinuous wire seats and backs ensure posture-correct, upright support. Choose wood finish or aluminum/chrome finish metal legs (all include levelers) and coordinating occasional tables. All upholstery covers feature double-needle tailoring, commonly known as baseball stitching. Optional fabric combinations provide even more options for innovative interior designs.

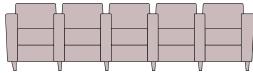
When the compact environment that **Accompany** was created for begs for a smooth, sweeping radius, **Accompany Curve** answers the call. With 60 degree loveseats and 30 degree chairs, you can design a lounge or waiting room for practically any facility. Mix **Accompany Curve** with **Accompany** linear seating for an ever greater variety of options.



5904 Armless Chair PW Pearwood COM Fabric







Select **Modular Accompany** for design flexibility and future reconfigurability. Separate components allow you to configure pieces beyond three seats. Modular units can be added or deleted from a configuration, providing a sensible approach to the constant changes of today's businesses.



Center Seat **5911 5911MET**



Center Arm **5912 5912MET**



Left Arm Unit **5913 5913MET**



Right Arm Unit **5914 5914MET**





5903MET Three-seat Lounge 5901MET Club Chair 5920MET Coffee Table 5923MET End Table 5927MET Sofa Table

Seat/Back: Fathom WC763-006 Lava Flow Crypton®

Arms: Foundation 10 350-006 Ebony

Malibu occasional tables provide an excellent complement to Accompany lounge and unique accents in a wide range of environments. Bases are built with tapered steel legs welded to tubular steel stretchers with a brushed aluminum powder coat finish. Glass tops with beveled edge rest on non-skid standoffs.



7400/7300 SERIES



Future flexibility

A smart business decision, modular lounge furnishings can be configured for optimal space-efficiency today and expanded and reconfigured in the future. Seats and backs are field replaceable for further renewability. **Steps** offers straight, corner and wedge seats to maximize seating capacity. Choose upholstered or black base and

optional upholstered arms. **7400 Series** seating and table components feature a two-tier base with high-pressure laminate and black, recessed plinth. Custom base colors available.



7401FM Chair **7402FM** Loveseat **7426FM** 90° Corner Table FM Natural Maple Replay WC790-006 Granite





STEPS

Steps Modular lounge seating components can be configured, expanded and reconfigured as your business grows and changes. Every component is a seating module, ensuring maximum seating capacity and optimum space-efficiency in your facilities.



7431 Chair 7436 Corner Seat 7432 Loveseat Fully Upholstered Base Brocade 287-001 Pompeii





HIMALAYA





151 Club Chair with Arms WC Windsor Cherry Woodford WO-545 Black

Himalaya presents a metropolitan style based on the modern classics. Upholstery reliefs are individually hand-pulled and hand-tied to accent square pattern stitching. Choose full-relief, back-only relief or solid versions. Extra-thick cushions with enhanced-density, ultracell foam ensure long-term durability. Coordinating desk and guest chairs available. Shown with 9100 Series tables. Himalaya Metal available with brushed aluminum metal legs.



Leather, vinyl and solid-color, non-directional upholsteries suggested.

200

CLAUDIA

We believe that a seat can, and should, combine both form and function. For **Claudia**, we put special emphasis on the form. Take a seat and your arms will naturally fall into the gently undulating contour of the fully upholstered arms. Brightly polished aluminum legs add just the right amount of sparkle and visual interest. The cushions are plush and supportive so that waiting goes from a "chore" to a "pleasure."



SOPHIA

The **Sophia** series, with its gently curving profile, offers you the option of ³/₄ or full height arms. Mix and match the pieces in this collection to create a truly unique space.



SISTERS



First class

Rebecca, Kimberly, Scarlet & Lauren

feature an elevated level of contemporary design, materials and craftsmanship for the most impressive environments. **Each series includes a chair, loveseat and sofa.**Taut-upholstered seats conceal heavy-gauge, no-sag springs and high-density foam for superior long-term comfort and durability. Double-needle tailoring. Ottoman available.









Lauren 6101 Club Chair
FM Natural
Bebop WC766-000 Walnut Crypton ®





Kimberly 6400 Ottoman

LITTLE SISTERS

Smart Size, Long-Term Comfort

Cassy & Natalie feature low-to-the-floor design and smart sizing for a multitude of applications. Chair, loveseat and sofa are fully upholstered and include high-density foam for long-term comfort and durability. All are taut-upholstered with fixed seat/back for elegant appearance.

Natalie 9641 Club Chair COM Fabric



Natalie 9643 Sofa Foundation 10 350-027 Buckskin

Cassy 9623 Sofa Foundation 10 350-027 Buckskin



Cassy 9621 Club Chair COM Fabric





PLAZA



Great for healthcare, **Plaza** features 7.5" floor clearance for cleaning underneath. Removable cushions allow quick cleanout. Zipper-access cushions for spot cleaning. Wood arm caps optional.



6700 SERIES



6701 Club Chair 6702 Loveseat 6703 Sofa 6720 Coffee Table 6723 End Table MAH Mahogany COM Fabric

9100 SERIES



Luxurious comfort

9100 Series blends a flared, compound-curved wood arm/leg design with generously proportioned upholstery for luxurious comfort. Seat cushions are removable for easy cleaning. Shown with 9100 Series tables.



7200/7500/7900 SERIES

HPFI offers three reception seating groups with solid oak frames and heavy duty construction for high traffic facilities such as hospitals, schools and nursing homes. Most feature removable seat cushions for easy cleanout. Tables with solid hardwood legs and veneer tops complement each series.



7200 Series

7201 Club Chair **7202** Love Seat **7203** Sofa **7272** Bench

7220 Coffee Table **7223** End Table OAK Medium Oak Core 950 Eve

Above:

7900 Series

7901 Club Chair 7902 Loveseat

7903 Sofa

7920 Coffee Table

7923 End Table

7948 Bench

OAK Medium Oak

Forte 298-003 Chive

7500 Series

7501 Club Chair **7502** Love Seat **7503** Sofa 7520 Cocktail Table **7523** End Table OAK Medium Oak COM Fabric



CHESTERFIELD



TRADITIONAL LOUNGE

Traditional inspirations

Inspired by original designs, **Chesterfield** features oversize scroll arms, deep-well tufting and individually-placed trim nails. Bun feet are typical of the era. High-density foam, no sag springs and commercial quality frames ensure performance. Shown with Bedford Series tables.



Occasional Tables

Marquet occasional tables bring unique marquetry design to a wide range of reception, lounge and office environments. Influenced by the history and craftsmanship of traditional marquety, Marquet table tops feature a unique pattern with cherry, walnut and maple veneers carefully selected, cut and spliced in traditional fashion. Full-fill finishes create depth and clarity, enhancing the warmth and beauty of wood. Choose Honey Cherry or Rouge Mahogany. Catalyzed lacquer top coat increases hardness and durability of wood finishes. Table tops feature concave shaped edges. Tapered, fluted leg design offers light, elegant scale.



Nexstep occasional tables bring dramatic style to any environment. Quarter-cut Mahogany veneers are matched and configured for a unique pattern on tops. Extra-thick beveled edges feature fluted accents. Crafted from solid wood, curved legs feature dramatic arcs for geometric shape. Veneer shelf provides magazine storage for a clean, orderly appearance. Choose Mahogany or Walnut finish.



Marquet Veneer Occasional Tables
VT_100 End Table
VT_110 Coffee Table
VT_120 Sofa Table
Honey Cherry or Rouge Mahogany Finish



Nexstep Wood Occasional Tables 793 End Table 790 Coffee Table Walnut or Mahogany Finish

Environmental and Sustainability Efforts

For more than 50 years, HPFI® (High Point Furniture Industries) has been building furniture in the United States with respect to our environment and our community. As a world-class manufacturing operation, we strive to reduce and eliminate our impact on the environment. We recycle and reuse wherever possible. When viable and acceptable to our customers, we incorporate recycled and recyclable materials into our finished products.

HPFI is utilizing the Business and Institutional Furniture Manufacturer's Association's (BIFMA) e3 standard to identify and certify the levels of environmental achievement as well as identify specific contributions of LEED points. All HPFI products are (Gold) level II and tested to the BIFMA X7.1 Furniture Emissions Standard.

As a manufacturer of wood products, we recognize that our materials come from natural resources, which must be respected. Supplier partners are suggested to hold this same respect in harvesting and processing natural resources for supply to HPFI.

Laminate casegood materials are Scientific Certification Systems (SCS) certified for FSC-STD-40-004 v2-0, FSC-STD-40-003 and FSC-STD-40-005 v2-1 standards as well as Composite Panel Association (EPP) certified for CPA 2-06 and CPA 3-08 standards. The cores of our casegood products come from suppliers that meet Sustainable Forestry Initiatives (SFI) standards and are over 80% recycled wood fibers.

Engineered wood components for upholstered seating products also meet SFI standards and meet CARB 2011 Standards -.08 ppm formaldehyde emission level. Seating foam is CFC-free and includes rapidly renewable bio-based materials.

Dust collection systems are in place to collect residual wood released during processing of raw wood materials into finished components for final assembly. The collected sawdust is reused for generating fuel, reducing waste as well as conserving another valuable resource, petroleum.

Proper finishing equipment is installed and maintained to appropriately collect any negative-impact materials. These are turned over to environmental professionals that specialize in safe and effective handling of such materials, further protecting our world.

We are committed to providing environmentally-conscious product solutions. HPFI actively markets Terratex-classified upholstery fabrics that are both 100% recycled (or bio-based) as well as completely recyclable (or compostable). These fabrics are manufactured from both post-consumer polyester (waste material left over once a consumer has used a product, such as a soda bottle) and post-industrial polyester (waste generated by an industrial process before the polyester is used by a consumer). In Life Cycle Assessments, Terratex-classified fabrics showed significantly lower environmental impact than fabrics made with virgin polyester across all twelve of the categories studied.

All corrugated cardboard material and containers used in the packaging and transport of our furniture products are made with a minimum of 41% recycled material (post-consumer and/or post-industrial) and meets standard performance requirements.

All of our associates are involved in environmentally-friendly practices. We utilize a 4-day work week, thereby reducing fuel consumption in both operations and commuting. Our sales brochures are printed on FSC-certified paper. Multiple collection bins are placed throughout our facilities for recycling to divert all production materials from landfills and recycled. Office paper, bottles, cans, etc. are also collected in our offices for recycling.

At HPFI, we understand the future does not belong to us, nor does the earth, nor its resources. The maintenance of our environment and a commitment to sustainability is an ongoing responsibility that we share with every person, organization and industry enjoying the abundance of this earth. We pledge to continually respect our resources and build community for those of us here today and for those who will follow.

Our sustainability efforts extend beyond the materials and processes involved in the manufacture and fabrication of our products. We also address end-of-life opportunities for our furniture. Additionally, our efforts involve social reponsibility with HPFI associates as well as our business partners.

For additional information and the most up to date details, visit www.hpfimkt.com/Green.html or use your smart phone to scan the QR code below.





SEATING FINISHES



ESP Expresso BLK Black





Specifications subject to change without notice. See your authorized High Point Furniture Industries, Inc. dealer for additional information and assistance.